



## BAUM'S NF 2000 Rolling Oil

BAUM'S NF 2000 Rolling Oil is compounded with fatty oil and selected hydrotreated base stocks. It is compounded for rolling and machining non-ferrous metals where staining from sulfurized oils is objectionable.

Modern feeds, speeds and cuts in machining of non-ferrous metals demand cutting oils that give better finish, longer tool life and better anti-weld properties than straight mineral oils can give. The addition of lard oils and fatty esters provides these properties.

Baum's NF 2000 Rolling Oil is the preferred product for machining aluminum, magnesium and their alloys.

### TYPICAL PROPERTIES

API Gravity @ 60° F.	24.8
Viscosity 100° F., SSU	120
Flash, C.O.C., ° F.	330
Color ASTM	2
Pour Point, ° F.	-26
Sulfur	None
Chlorine	None
Fatty Oil, %	10